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Serial No.: 10/537,556
Art Unit 1621
Response to Office Action of 10/13/2006

This listing of claims will replace all prior versions, and listings of claims in the application:

- (Previously Presented) A quaternary ammonium composition consisting essentially of
- a) a cationic compound with general formula:

$$R_1 - N - R_4$$
 X-

wherein R<sub>1</sub> is  $C_8$ - $C_{22}$ -alkyl,  $C_8$ - $C_{22}$ -alkenyl,  $C_8$ - $C_{22}$ -alkylamidopropyl,  $C_8$ - $C_{22}$ -alkyl/alkenyl(poly)alkoxyalkyl,  $C_8$ - $C_{22}$ -alkyl/alkenyl(poly)alkoxyalkyl,  $C_8$ - $C_{22}$ -alkenoylethyl or  $C_8$ - $C_{22}$ -alkenoylethyl,  $R_2$ ,  $R_3$  and  $R_4$  are  $C_1$ - $C_{22}$ -alkyl,  $C_2$ - $C_{22}$ -alkenyl or a group of the formula -A-(OA)<sub>n</sub>-OH, A is - $C_2$ H<sub>4</sub>- and/or - $C_3$ H<sub>6</sub>-, n is a number from 0 to 20 and X is an anion,

- b) less than 20 % by weight of water based on said composition and
- a non-ionic solvent selected from the group consisting of an alcohol or an ethoxylated alcohol with the general formula R-O-(AO)<sub>n</sub>H, where R is alkyl or alkenyl group containing 8 to 22 carbon atoms, A is C<sub>2</sub>H<sub>4</sub> or C<sub>3</sub>H<sub>8</sub> and mixtures thereof, and n is a number from 0 to 20, nonylphenol or ethoxylated nonylphenol with the general formula C<sub>9</sub>H<sub>19</sub>-phenyl-O-(AO)<sub>n</sub>H, where A and n are as defined above, and mixtures thereof.
- 2.(Previously Presented) The composition of claim 1, which contains 5 to 60 % by weight of the cationic compound a).

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- 3.(Previously Presented) The composition of claim 1, wherein the cationic compound a) is an  $C_8$ - $C_{22}$ -alkyl or  $C_6$ - $C_{22}$ -alkenyl-dimethyl-hydroxyethyl ammonium.
- 4.(Previously Presented) The composition of claim 1, which has 40 to 95 % by weight of the non-ionic solvent c).
- 5.(Previously Presented) The composition of claim 1, which has less than 5% of by-products.
- 6.(Currently Amended) The composition of claim 1, which the non-ionic solvent is selected from the group consisting of an ethoxylated fatty alcohol, a fatty alcohol, a polyethylene glycol, a polypropylene glycol, a block co-polymer of ethylene and propylene, a nonylphenol, [[a]] an ethoxylated nonylphenol, and a mixture thereof.
- 7.(Previously Presented) A process for preparing a composition as claimed in claim 1 wherein  $R_4$  in the compound a) is defined as  $C_1$ - $C_{22}$ -alkyl or  $C_2$ - $C_{22}$ -alkenyl, said process comprising: reacting an amine of the formula

$$\begin{array}{c|c}
R_2 \\
R_1 - N \\
R_3
\end{array}$$

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wherein

 $R_1$  is  $C_8$ - $C_{22}$ -alkyl,  $C_8$ - $C_{22}$ -alkenyl,  $C_8$ - $C_{22}$ -alkylamidopropyl,  $C_8$ - $C_{22}$ -alkenyl-amidopropyl,  $C_8$ - $C_{22}$ -alkyl/alkenyl(poly)alkoxyalkyl,  $C_8$ - $C_{22}$ -alkanoylethyl or  $C_8$ - $C_{22}$ -alkenylethyl,  $R_2$  and  $R_3$  are  $C_1$ - $C_{22}$ -alkyl,  $C_2$ - $C_{22}$ -alkenyl or a group of the formula -A-(OA)<sub>n</sub>-OH, wherein A is - $C_2$ H<sub>4</sub>- or - $C_3$ H<sub>6</sub>-, or a mixture thereof, and n is a number from 0 to 20

with a halo alkyl or halo alkenyl of the formula  $R_4$ -X wherein  $R_4$  is  $C_1$ - $C_{22}$ -alkyl or  $C_2$ - $C_{22}$ -alkenyl and X is chlorine or bromine in the presence of said non-ionic solvent c).

8.(Previously Presented) A process for preparing a composition as claimed in claim 1 wherein  $R_4$  in the cationic compound a) is defined as a group of the formula - A-(OA)<sub>n</sub>OH wherein A is - $C_2H_4$ - or - $C_3H_6$ -, or a mixture thereof, and n is a number from 0 to 20 said process comprising: reacting an amine of the formula

$$\begin{array}{c} R_2 \\ | \\ R_1 - N \\ | \\ R_3 \end{array}$$

wherein R<sub>1</sub> is  $C_8$ - $C_{22}$ -alkyl,  $C_8$ - $C_{22}$ -alkenyl,  $C_8$ - $C_{22}$ -alkylamidopropyl,  $C_8$ - $C_{22}$ -alkenyl-amidopropyl,  $C_8$ - $C_{22}$ -alkyl/alkenyl(poly)alkoxyalkyl,  $C_8$ - $C_{22}$ -alkanoylethyl or  $C_8$ - $C_{22}$ -alkenylethyl, R<sub>2</sub> and R<sub>3</sub> are  $C_1$ - $C_{22}$ -alkyl,  $C_2$ - $C_{22}$ -alkenyl or a group of the formula -A- $(OA)_n$ -OH, wherein A is  $-C_2$ H<sub>4</sub>- or  $-C_3$ H<sub>6</sub>-, or a mixture thereof, and n is a number from 0 to 20

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with an inorganic monohalo acid and than reacting the ammonium salt thus obtained with ethylene oxide and/or propylene oxide.

9.(Previously Presented) The process of claim 7, wherein the amine is  $C_8$ - $C_{22}$ -alkyl or  $C_8$ - $C_{22}$ -alkenyl-dimethyl amine, or mixtures thereof.

10.(Previously Presented) The process of claim 8, wherein the monohalo acid is aqueous, hydrochloric acid.

11.(Previously Presented) The process of claim 8, wherein the ammonium salt is reacted with ethylene oxide.

12.(Currently Amended) The process of claim 8, wherein the non ionic solvent is [[Coconut PEG 7]] a  $C_{12}/C_{14}/C_{18}$  alcohol polyglycol having 7 EO units.

13.(Previously Presented) The process of claim 8, wherein the first step is proceed in a temperature between 20 and 100°C.

14.(Previously Presented) The process of claim 8, wherein the second step is proceeded in a temperature between 40 and 100°C.

15.(Previously Presented) The process of claim 8, wherein the amine is  $C_8$ - $C_{22}$ -alkyl or  $C_8$ - $C_{22}$ -alkenyl-dimethyl amine, or mixtures thereof.